SAFETY DATA SHEET
1-Deoxynojirimycin HCl

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier
Product name: 1-Deoxynojirimycin HCl
Product number: MD04655
Synonyms; trade names: 1,5-Dideoxy-1,5-imino-D-sorbitol hydrochloride, (2R,3R,4R,5S)-2-(Hydroxymethyl)-3,4,5-piperidinetriol hydrochloride, Duvoglustat hydrochloride, Moranoline hydrochloride, DNJ HCl
CAS number: 73285-50-4
EC number: 615-948-6

1.2. Relevant identified uses of the substance or mixture and uses advised against
Identified uses: Laboratory reagent. Manufacture of substances. Research and development.

1.3. Details of the supplier of the safety data sheet
Supplier: Carbosynth Ltd
8&9 Old Station Business Park
Compton
Berkshire
RG20 6NE
UK
+44 1635 578444
+44 1635 579444
info@carbosynth.com

1.4. Emergency telephone number
Emergency telephone: +44 7887 998634

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture
Classification (EC 1272/2008)
Physical hazards: Not Classified
Health hazards: Not Classified
Environmental hazards: Not Classified

2.2. Label elements
EC number: 615-948-6
Hazard statements: NC Not Classified

2.3. Other hazards
No data available.

SECTION 3: Composition/information on ingredients
1-Deoxynojirimycin HCl

3.1. Substances

Product name 1-Deoxynojirimycin HCl
CAS number 73285-50-4
EC number 615-948-6
Chemical formula C₆H₁₃NO₄·HCl

SECTION 4: First aid measures

4.1. Description of first aid measures

General information Get medical advice/attention if you feel unwell.
Inhalation Remove person to fresh air and keep comfortable for breathing. If breathing stops, provide artificial respiration. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention if symptoms are severe or persist.
Ingestion Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth thoroughly with water. Give plenty of water to drink. Get medical attention if symptoms are severe or persist.
Skin contact Remove contaminated clothing. Rinse with water. Continue to rinse for at least 15 minutes. Wash contaminated clothing before reuse. Get medical attention if symptoms are severe or persist.
Eye contact Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes. Get medical attention if symptoms are severe or persist.

4.2. Most important symptoms and effects, both acute and delayed

General information See Section 11 for additional information on health hazards.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards None known.
Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Harmful gases or vapours. Oxides of carbon. Oxides of nitrogen. Hydrogen chloride (HCl).

5.3. Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents. Use protective equipment appropriate for surrounding materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures
1-Deoxynojirimycin HCl

**Personal precautions**
Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid inhalation of dust and vapours. Provide adequate ventilation. Keep unnecessary and unprotected personnel away from the spillage.

**8.2. Environmental precautions**
Environmental precautions
Avoid discharge into drains or watercourses or onto the ground.

**6.3. Methods and material for containment and cleaning up**
Methods for cleaning up
Wear protective clothing as described in Section 8 of this safety data sheet. Collect powder using special dust vacuum cleaner with particle filter or carefully sweep into suitable waste disposal containers and seal securely. Clear up spills immediately and dispose of waste safely. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

**6.4. Reference to other sections**
Reference to other sections
For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**
Usage precautions
Wear protective clothing as described in Section 8 of this safety data sheet. Wash hands thoroughly after handling. Provide adequate ventilation. Avoid generation and spreading of dust. Avoid contact with skin and eyes. Avoid inhalation of dust and vapours.

**7.2. Conditions for safe storage, including any incompatibilities**
Storage precautions
Keep container tightly closed. Store in a cool and well-ventilated place. Store at temperatures not exceeding -20°C.

**7.3. Specific end use(s)**
Specific end use(s)
The identified uses for this product are detailed in Section 1.2.

**SECTION 8: Exposure controls/Personal protection**

**8.1. Control parameters**
Occupational exposure limits
No exposure limits known for ingredient(s).

**8.2. Exposure controls**
Appropriate engineering controls
Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection
Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection
Wear protective gloves. To protect hands from chemicals, gloves should comply with European Standard EN374.

Other skin and body protection
Wear appropriate clothing to prevent repeated or prolonged skin contact.
1-Deoxynojirimycin HCl

Respiratory protection
Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is ‘CE’-marked. Particulate filter, type P1. Particulate filters should comply with European Standard EN143. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

Environmental exposure controls
Keep container tightly sealed when not in use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Solid.</td>
</tr>
<tr>
<td>Colour</td>
<td>White. to Off-white.</td>
</tr>
<tr>
<td>Odour</td>
<td>No data available.</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available.</td>
</tr>
<tr>
<td>pH</td>
<td>No data available.</td>
</tr>
<tr>
<td>Melting point</td>
<td>208 to 210°C</td>
</tr>
<tr>
<td>Initial boiling point and range</td>
<td>No data available.</td>
</tr>
<tr>
<td>Flash point</td>
<td>No data available.</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>No data available.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>No data available.</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>No data available.</td>
</tr>
<tr>
<td>Vapour density</td>
<td>No data available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Almost insoluble in the following materials: Methanol. Water</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>No data available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>No data available.</td>
</tr>
<tr>
<td>Decomposition Temperature</td>
<td>No data available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available.</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>No data available.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>No data available.</td>
</tr>
</tbody>
</table>

9.2. Other information

Molecular weight
199.63

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity
No data available.
1-Deoxynojirimycin HCl

10.2. Chemical stability
Stability Stable under the prescribed storage conditions.

10.3. Possibility of hazardous reactions
Possibility of hazardous reactions No data available.

10.4. Conditions to avoid
Conditions to avoid Avoid heat.

10.5. Incompatible materials
Materials to avoid Strong oxidising agents.

10.6. Hazardous decomposition products

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Toxicological effects Not regarded as a health hazard under current legislation.

Acute toxicity - oral
Notes (oral LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - dermal
Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation
Notes (Inhalation L₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation
Animal data Based on available data the classification criteria are not met.

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitisation Based on available data the classification criteria are not met.

Skin sensitisation Based on available data the classification criteria are not met.

Germ cell mutagenicity
Genotoxicity - in vitro Based on available data the classification criteria are not met.

Carcinogenicity
Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity
No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

Reproductive toxicity
Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development Based on available data the classification criteria are not met.
### 1-Deoxynojirimycin HCl

**Specific target organ toxicity - single exposure**

| STOT - single exposure | Not classified as a specific target organ toxicant after a single exposure. |

**Specific target organ toxicity - repeated exposure**

| STOT - repeated exposure | Not classified as a specific target organ toxicant after repeated exposure. |

**Aspiration hazard**

| Aspiration hazard | Not relevant. Solid. |

**General information**

No specific health hazards known. Dust may irritate the eyes and the respiratory system. The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

**Inhalation**

Dust may irritate the respiratory system. Frequent inhalation of dust over a long period of time increases the risk of developing lung diseases.

**Ingestion**

No specific symptoms known. May cause discomfort if swallowed.

**Skin contact**

Prolonged contact may cause dryness of the skin.

**Eye contact**

Dust may cause slight irritation.

**Route of exposure**

Ingestion Inhalation Skin and/or eye contact

**Target organs**

No specific target organs known.
1-Deoxynojirimycin HCl

SECTION 12: Ecological information

Ecotoxicity
Not regarded as dangerous for the environment. However, large or frequent spills may have hazardous effects on the environment.

12.1. Toxicity
Toxicity
Based on available data the classification criteria are not met.

12.2. Persistence and degradability
Persistence and degradability
The degradability of the product is not known.

12.3. Bioaccumulative potential
Bioaccumulative potential
No data available on bioaccumulation.

Partition coefficient
No data available.

12.4. Mobility in soil
Mobility
No data available.

12.5. Results of PBT and vPvB assessment
Results of PBT and vPvB assessment
This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects
Other adverse effects
None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
General information
Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered.

SECTION 14: Transport information

General
The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, ADR/RID).

14.1. UN number
Not applicable.

14.2. UN proper shipping name
Not applicable.

14.3. Transport hazard class(es)
No transport warning sign required.

14.4. Packing group
Not applicable.

14.5. Environmental hazards
Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user
1-Deoxynojirimycin HCl

Not applicable.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable.

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

<table>
<thead>
<tr>
<th>National regulations</th>
<th>EU legislation</th>
</tr>
</thead>
</table>

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

<table>
<thead>
<tr>
<th>Abbreviations and acronyms used in the safety data sheet</th>
<th>ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.</td>
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<td></td>
<td>RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.</td>
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<tr>
<td></td>
<td>IATA: International Air Transport Association.</td>
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<td></td>
<td>IMDG: International Maritime Dangerous Goods.</td>
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<tr>
<td></td>
<td>CAS: Chemical Abstracts Service.</td>
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<tr>
<td></td>
<td>ATE: Acute Toxicity Estimate.</td>
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<td></td>
<td>LC₅₀: Lethal Concentration to 50 % of a test population.</td>
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<tr>
<td></td>
<td>LD₅₀: Lethal Dose to 50% of a test population (Median Lethal Dose).</td>
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<tr>
<td></td>
<td>EC₅₀: 50% of maximal Effective Concentration.</td>
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<td></td>
<td>PBT: Persistent, Bioaccumulative and Toxic substance.</td>
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<td></td>
<td>vPvB: Very Persistent and Very Bioaccumulative.</td>
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</tbody>
</table>

Training advice

Only trained personnel should use this material.

Revision date 15/10/2019

Revision 1

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.